**Commercial, Operational & Organizational Diagnosis of China Operations** 

Tuesday, December 3, 2024 11:00 AM EST



## Webinar Agenda

## Part 1: Brief Introduction of East West Associates

- Webinar Series
- Introduction of Speakers

Part 2: Why are manufacturers relocating out of China? What are some critical considerations?

Part 3: East West Associates "Diagnosis"

Part 4: Q&A Discussion

Part 5: Follow up



East West Associates advises manufacturing companies on establishing and improving international manufacturing operations and global supply chains. China, Southeast Asia, Mexico & Poland/Central Eastern Europe

- GLOBAL MANUFACTURING & SUPPLY CHAIN FOOTPRINT
  - Global Manufacturing & Supply Chain Footprint
  - Global Manufacturing & Supply Chain Footprint Implementation
  - Global Site Selection
  - Identification & Qualification of Contract Manufacturing
  - Plant Rationalization / Consolidation / Relocation
  - Plant Closure Planning
  - Negotiation of Foreign Governmental Incentives
  - Project Management of Plant Construction & Relocation



East West Associates advises manufacturing companies on establishing and improving international manufacturing operations and global supply chains. China, Southeast Asia, Mexico & Poland/Central Eastern Europe

- OPERATIONAL & COMMERCIAL PERFORMANCE
  - Operational Diagnostics and Functional Reviews
  - Growth Potential and Development
  - M&A Due Diligence
  - Corporate Turnarounds & Restructurings



East West Associates advises manufacturing companies on establishing and improving international manufacturing operations and global supply chains. China, Southeast Asia, Mexico & Poland/Central Eastern Europe

- SUPPLY CHAIN
  - Global Supply Chain Assessment
  - Make VS. Buy Strategy
  - Set Up & Operate Sourcing Office
  - Supplier Identification & Qualification
  - Covert & Overt Supplier Investigations
  - Supplier Performance Improvement
  - Supplier Transition
  - Global Relocation Of Supply Chain



East West Associates advises manufacturing companies on establishing and improving international manufacturing operations and global supply chains. China, Southeast Asia, Mexico & Poland/Central Eastern Europe

- HUMAN RESOURCES & RISK MANAGEMENT
  - Integrity Awareness Training
  - Interim General Management
  - Executive Search
  - Background Checks
  - Organizational Assessment & Implementation
  - Compensation & Benefits



## EWA Executive-level Advisors in 5 Global Regions

East West Associates





## East West Associates Representative Clients

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East West Associates



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#### Webinar Agenda

Part 2: Webinar Series planning.

- 1. <u>November 12, 11am 12pm webinar:</u> <u>Is Mexico an option for moving your US Operations?</u>
- 2. <u>November 14, 11am 12pm webinar:</u> <u>Setting up your Factory in Mexico: Operating Structures</u>.
- 3. <u>November 20, 11am 12pm webinar:</u> Revealing Country Feasibility Studies
- 4. <u>December 3, 11am 12pm webinar:</u> Commercial, Operational & Organizational Diagnosis of China Operations.
- 5. <u>December 5, 11am 12pm webinar:</u> Metal-industry Sourcing & Supply Chain in Mexico
- 6. December 11, 11am 12pm webinar: Global Manufacturing & Supply Chain Footprint Analysis & Implementation.



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## **Introduction of Speakers**

Mark Plum, Director, East West Associates

Li Xiao, Director, East West Associates China

T.T. Chen, AmCham Shanghai, Chair of Manufacturing Business Council

**Moderator: Alex Bryant, President of East West Associates** 



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Why are manufacturers relocating out of China? What are some critical considerations?

associates

During the last 15 years, the economic challenges facing western companies operating in China have been continuously increasing and evolving:



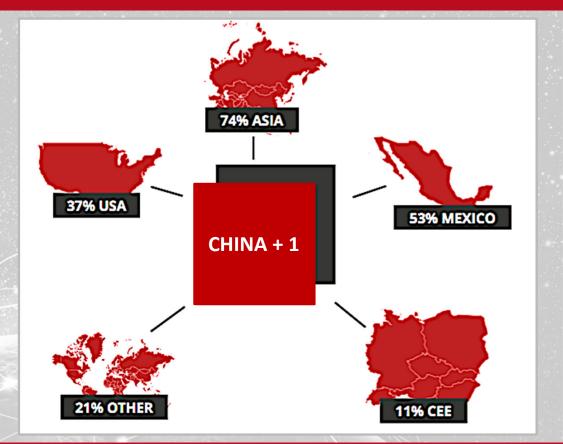
### Why are manufacturers relocating out of China? What are some critical considerations?

To where are you considering or planning to relocate your China-based operations, (Multiple Responses Possible)

EWA Survey of 150 Manufacturers Operating in China

### **Diversification from China**

- Alter the global business landscape
- Drive supply chain networks to alternative emerging markets
- Accelerated growth of emerging markets





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## Operational, Commercial & Organizational Diagnostic

#### BACKGROUND

Our client is a Massachusetts manufacturer of Precision Tools and Measuring Instruments. After a few years of successful growth in China, the company experienced difficulties in China: slower growth; loss of market share to major competitors; and the ratio of Instruments-to-Tools became the inverse of what it was globally, reducing client's profitability.

Client engaged EWA to examine their strategy in China and provide an actionable plan to address their challenges in China.

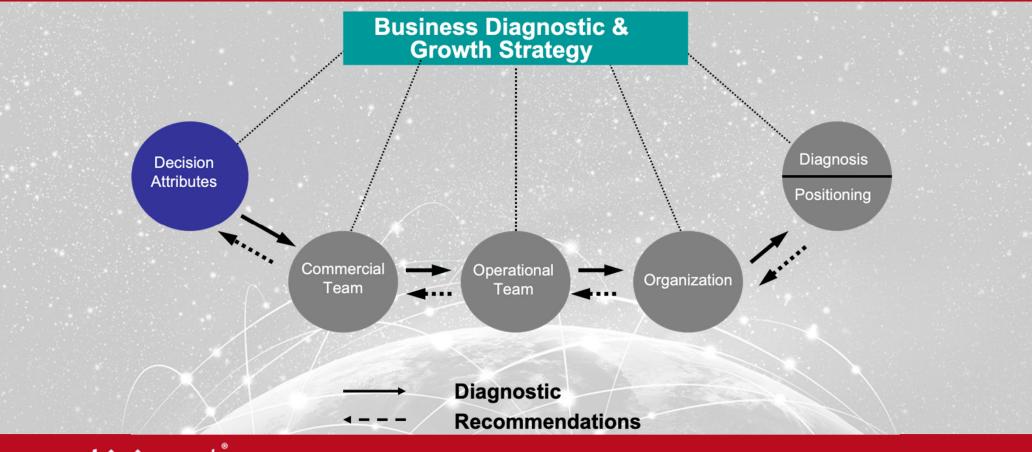
**PROJECT STEPS:** Conduct a call meeting with US HQ; visit China factory, Chinese distributors & End users; and attend *International Manufacturing & Technology Show*, all to:

- Understand US and Global sales strategy for both machine and tools
- Understand the current general Chinese business situation
- Understand the Chinese market competition and distribution
- Understand End user purchase criteria and perception of different players

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## *Operational, Commercial & Organizational Diagnostic* Methodology

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## *Operational, Commercial & Organizational Diagnostic* Diagnosis & Recommendations

• Client is an organization selling three different products lines (optical, vision, precision tools) with optical equipment being the most well-positioned for the Chinese market. Difficulty in communicating and resolving issues of product quality, pricing, and delivery has led to <u>a lack of ownership</u> in driving the business. The organizational changes of the last year have exacerbated this accountability issue as roles and responsibilities have become less clear. However, the changes have also helped the business by giving it a leader who can more easily communicate the needs of the domestic business throughout the global organization.

• To build a faster growing business, the <u>fundamental issues</u> of price and quality in vision equipment, and delivery and quality in precision tools must first be addressed. Then, issues surrounding a more focused organization, distribution strategy, and sales team will be able to work together smoothly and provide greater results.

• <u>Alternative improvement plans</u> are presented on a spectrum based on the risk and investment appetite of the business at this time.



## *Operational, Commercial & Organizational Diagnostic* **Recommendations**

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		Changes to be Done Now	Next
	Sales	<ol> <li>Split Incentives (Equip/PT)</li> <li>Distribution Building Mode</li> <li>Industry focus for Equipment</li> <li>Sales Time: 20% End User / 80% Distributor</li> <li>Training</li> <li>KPIs</li> </ol>	<ol> <li>Hire end user specialists for places with distribution built (80/20)</li> <li>M1 distributor bounty</li> <li>With Delivery and Quality fixed, consider splitting sales force for increased focus and accountability</li> </ol>
	Distribution	1. Change Hardware Discount	N/a
	After Sales	<ol> <li>Change Incentives</li> <li>Training</li> <li>Distribution Training</li> <li>KPIs</li> </ol>	Continue Activities
Branding	Branding	<ol> <li>BIGGER impression at trade shows</li> <li>Gorilla warfare (seminars)</li> <li>Industry focused, more trade shows</li> <li>Monthly newsletter</li> <li>Measure brand awareness</li> <li>KPIs</li> </ol>	Continue Activities
Price	Price	<ol> <li>Adjust PT pricing</li> <li>Solve Equipment Positioning</li> </ol>	Monitor
	Delivery/Quality	<ol> <li>Agree on roles and responsibilities</li> <li>Agree on targets</li> <li>KPIs</li> </ol>	Continue Kaizen



## China Business / Market Diagnostic & Growth Plan



### **Contents and Sources**

Market:	Overview – Metrology Competition		
Diagnostic:	Decision Attributes Precision Tools Overview Equipment Overview Quality Branding Delivery After Sales Service Price Breadth of Line Sales/Distribution Operations Organization Diagnosis	Source of Inform	vation:
Recommendations:	Positioning Organization Sales/Distribution Operations Decision Attributes KPIs	Interviews: Trade Shows: Industry Data:	Distributors: 12, Competition: 6, End users: 8, Sales people: 6, Internal (XXX) CIMES June 12th-16th Beijing, EASTPO July 3rd-6th; Shanghai China's Medical Device and Healthcare IT Industries / APCO report; November China Healthcare Policy Study / Frost&Sulivan report, April Momentum: China's Automotive Components sector emerging from th Crisis: KPMG Putting the pedal to the metal / EPI Briefing Paper, January China Metal Products Mfg. Industry Research and Statistics, Zeefer Consulting Report, July China National Bureau of Statistics, CIA Fact Book, The Economists;



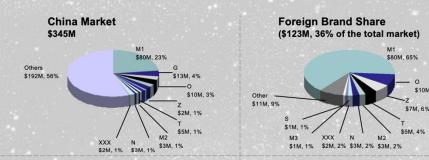
#### **Market Overview – Metrology & Competition**



\* Based on a Foreign Market Size estimate of \$123M and Foreign segments split similar to the overall market

XXX's best performing segment is its Optical

XXX's largest market segment opportunity is Precision Tools



· Foreign brands account for about 36% of the market

· Mitutoyo dominates the foreign brands and the market

· Domestic companies provide cheaper solutions and make standard OEM products for foreign brands

Competition is fierce, the market is crowded and fragmented, share must be taken



### **Market Competition – M1**

#### **Vital Statistics:**

**China Sales** \$80M China sales are difficult to measure in that a good percentage of sales are imported from Singapore and Hong Kong. The total number for Hong Kong is not available.

China Employees 170 + Suzhou + Beijing

China Sales People 50

#### **China Sales Structure**

Feedback from M1 sales people confirmed that the sales team is not separated between Equipment and Precision Tools. Also, the sales people can sell Equipment direct to end users, but not Precision Tools.

#### **China Distribution**

Interviews with M1 sales people and former distributors indicates that distributors are quite closely managed. Distributors must meet monthly M1 purchase targets and their requirement to carry inventory is quite high. This has created a bit of distributor discontent, but still, everyone agrees M1 "sells itself."



## Market – Competition Vs. XXX

Company	Revenue (US\$)	No. of Sales person	\$/sales person	1st level Distr. Target/Y (RMB/Y)	# of Distr.	Sales Structure
M1	80 M	50	1.6 M	24 M	13 (1tier)	1 salesforce for all products
0	10 M	9	1.11 M	N/a	14 x (1tier)	Distribution & direct sales
D	2 M	7	0.28 M	N/a	N/a	Distribution
M2	3 M	10	0.3 M	N/a	N/a	Distribution & direct sales
т	5 M	6	0.83 M	N/a	N/a	N/a
XXX	2 M	7	0.28 M	1.2 M	3 (1 tier)	1 salesforce for all products

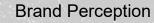
There appears to be a correlation between product segment leaders and \$/sales person

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### **Decision Attributes - Precision Tools**



_1	PT	Perceived Brand Leader	xxx Positioning	
High	Quality	T, M1, M2	00000	
rtance	Brand Awarness	M1	00000	
od m l m po	Price	M1, M2	00000	
Purchase decision Importance	Delivery	M1	0000	
Purchas	After Sales Sevice	Negative for M1, M2	0000	
Low	Breadth of Line	M1, M2	00000	

#### XXX & Competition Ranking

PT	Qual	Price	Del.	Brand Aware ness	Bth. of Line	After Sales	Total
M1	3	3	3	3	2	1	15
т	3	2	2	2	2	2	13
M2	3	3	2	2	2	1	13
XXX	1	2	1	1	2	2	9
	10	10	8	8	8	6	

Note: 1 = bad; 2 = par; 3 = good

No brand owns 'After Sales Service'

XXX has poor brand awareness and also negative perceptions with regards to delivery and quality



## **Decision Attributes - Equipment**

#### **Brand Perception**

t	EQ	Perceived Brand Leader	xxx Positioning
High	Quality	N, O	00000
nce	Brand Awarness	M1	00000
Purchase decision Importance	After Sales Sevice	N for M1	00000
ase decisi	Price	Z, M1, O	000000
	Delivery	Z, M1, O	00000
Low	Breadth of Line	M1, O	00000

#### XXX & Competition Ranking

EQ	Qual	Price	Del.	Brand Aware ness	Bth. of Line	After Sales	Total
0	3	2	2	3	2	2	14
M1	2	2	2	3	3	1	13
Т	3	2	2	2	2	2	13
N	3	2	2	3	1	2	13
Z	_1	-3	3	1	2	2	12
M2	2	2	2	2	2	1	11
XXX	2	2	2	1	1	2	10
	16	15	15	15	13	12	

Note: 1 = bad; 2 = par; 3 = good

No brand owns 'After Sales Service'

XXX has negative quality and price perceptions with vision

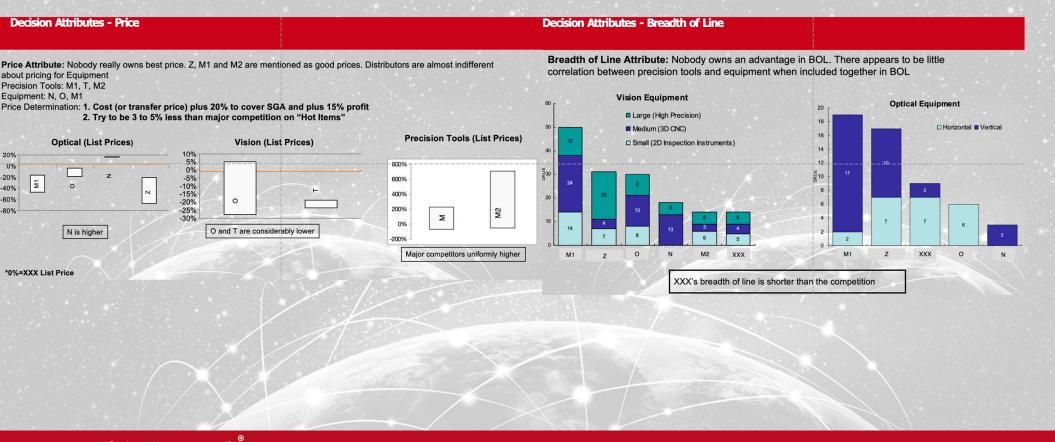
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## **Decision Attributes - Quality, Branding, Delivery & After Sales Service**

	Decision Attributes - Branding
Decision Attributes - Quality	
	Brand Awareness Attribute: M1 owns Brand Awareness
ality Attribute: No one brand owns this attribute but several are mentioned Precision Tools: M1, T, M2       Equipment: N, O, M1         uipment       h the exception of some specific customer and packaging related issues, there appears to be no continuous quality issue w sues cited with the XXX AV 300-Z-QC5200.2 LED (~80% of XXX China vision sales)         1.) Manual recalibration necessary when changing lenses	<xxx are="" at="" displays="" distributors="" kept="" poorly=""> - Visits to distributors</xxx>
2.) Cannot turn off surface light while leaving machine on – fuse burns out 3.) The computer "re-starts" itself	Equipment "They don't know who XXX is in the Northeast" – 2x Distributors "I don't know XXX" – Quality Supervisor at an End User "When Equipment is approved by quality engineers they want a brand they can trust – I don't know XXX" – End User "XXX has ugh (also non-user friendly) catalogs" – Distributor
<ul> <li>Ception VS Reality:</li> <li>"I won't sell Precision Tools because I will lose the equipment sale" – XXX Salesperson</li> <li>"I won't sell XXX Precision Tools because they break" – Distributor</li> <li>"XXX is unresponsive to quality problems even when they see them in person" – Distributor</li> <li>"We visited a M2 factory and they showed us a XXX product Vs a M2, and the M2 was definitely nicer" – Distributor</li> </ul>	XXX Van There was unanimous feed back that the Van is useful – for equipment, not precision tools. There is some discussion about how the van should be used i.e. not as a replacement for a booth at a trade show, but rather to close deals at users that are interested in buying soon. Not as much for Branding as Deal Closing
"M2 tools simply look nicer" - Distributor	Sales \$2,000,000 Marketing/Advertising \$119,000 (budget)
	% of Sales 6%
There seems to be a perceived and actual quality issue with Precision Tools	XXX is not well recognized, especially in Precision Tools
Decision Attributes - Delivery Delivery Attribute: M1 owns Precision Tool Delivery and Z owns Equipment Delivery Delivery Delivery Delivery	Decision Attributes - After Sales Service
st         yoc         1 week         til         yoc         11 wita           Li         M1         3 days         eig         o         10 wita           yox         2 weeks (surbou)         eig         z         2 wets           yox         5 weeks (imports)         UU         M2         7 wita	After Sales Service Attribute: No brand owns after sales service yet Precision Tools "XXX seems not having any service outlets outside its factory in Suzhou, however M1 and some other brands have. It takes too much time to ship it to Suzhou, fix it and ship back" – End User
al xxx towas	"XXX should take care of all the after service, I can't take that today" - Distributor
OTD per Customer Reguest Date" CUSTOMER Customer Reguest Date" Customer Reguest Date"	Equipment "All foreign brands seem similar on service, but M1 has more service network" – End User
Import         62%         96%         58         Optical         58%         66%           Domestic (S2)         43%         73%         11         Vision         48%         69%	"I have my own after-sales people, XXX only has 1 for the whole country, who can't help much. Also my staff my have more experience than XXX employees" – Distributor
Sales RMB         Gross Margin         COGS RMB         Inventory RMB         Turns           Optical Vision         13.1M         24%         10M         3.2M         3.0x           Precision Tools         4.4M         43%         2.5M         395K         6.3x	"It takes a lot of time to order parts for the equipment, and I have to keep some stocks even for the parts" - Distributor
Definite disconnect between actual performance & market / competition reality in Precision Tools	XXX along with others underperforms in 'After Sales Service', however, this attribute is still open
east <b>&gt; {</b> west	Driving Company Growth in China, Asia, Mexico & Poland/

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#### **Decision Attributes - Price & Breath of Line**





## **Distribution - Discount Management & Segmentation**

Distribution - Discount Management
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#### **Distribution - Segmentation**

"XXX under-manages its distribution, and we can have better communications" - 3 distributors

	XXX Metrology		XXX Hardware (Saw/tools)		M1		M2	0
	Size	Discount	Size	Discount	Size	Discount	Discount	Discount
1 <sup>st</sup> Level	>1.2M RMB/Y	35-40%	0.5 M RMB/Y	35-40%	>24 M RMB/Y	40%	35% (special)	25%*
2 <sup>nd</sup> Level	0.6 M RMB/Y	30-35% (PT); 25- 30% (E)			>12 M RMB/Y	30-32%	30% for signed distributor	25%
Normal					>3.6 M RMB/Y	25%	15-20% for anyone	25%

#### **Discount Structure**

\* O gives a 25% discount through distributors. They also give other discounts selling directly

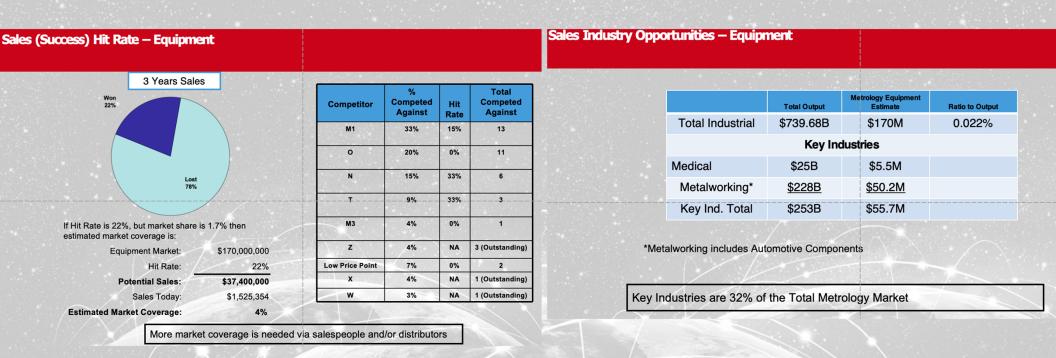
XXX has the opportunity to convert M1 distributors looking for greater margin

	Sales People	# of Sales People	# of Dist./ Subdist.	Sales Cycle	Sales Approval Process	After Sales	Delivery	Product Value
Equipment	Technically trained	Few	Few	OP: < 200 d VS: < 150 d	High level (Capital), Finance, Procurement Engineering	Important	Not so important	High
Precision Tools	"Hardware Distributors"	Large	Many	Faster	Procurement Direct (Expense)	Not so important	Important	Low

Metrology is serving two distinctively different distribution channels



### Sales (Success) Hit Rate & Industry Opportunities – Equipment





## Sales - Training and Product Focus & Incentive Structure

Sales - Training and Product Focus	ales - Incentive Structure			
Ve don't have specific training on products, it can be very helpful for us" – 3 x sales				
don't know if the new sales guy can quickly get familiar with our products, and introduce them to the customers" - HR Ne don't have any training from XXX, but not from other brands either" – 2 x distributors	Target*	Sales Payout	Technical Support Payout	
'I have been approached by both XXX's dealer and M1's dealer, when I asked questions on some product, very obviously, the XXX's dealer couldn't answer and had to go back and call someone, then came back to me, however, the M1 dealer could give me the answer right away, looked more professional" – One End User in Changzhou	>80~100%	.8%	.4%	
	>100~130%	1%	.5%	
We don't have a core product to sell in the product line, other competitors do have, T has its height gauge, O has vision equipment" - Sales	>130%	1.2%	.6%	
We are selling both equipment and tools, however equipment worth more and more reliable, tools worth less and have uality issues, we naturally tend to sell harder on equipment" – 2x Sales		*based on overall sales of all product categories 3 of 7 sales people achieved 80% in FY 2012		
Technically, our sales staff and distributors are not very competitive				
Product focus is not there, and sales people are making trade-offs between equipment and precision tools	The current incentive str	ucture does not	seem to be driving	



### **Recommendations - KPIs**

Category	KPI
Sales	Sales, Equipment
	Sales, Precision Tools
	# of Equipment Distributors
	# of PT Distributors
	Sales Training
Quality	Complaints/Lines (w/abuse)
	Complaints/Lines (w/o abuse)
Delivery	OTD (Precision Tools)
	OTD (Equipment)
After Sales Service	Time to resolution
	Feedback from End User
	Distributor Training
	Certification
Branding	# of Seminars
Branding	Brand Awareness



### **Recommendations - Positioning**

Equipment			
Situation	Implication		
After Sales Service is important to users and nobody owns it	An important attribute is available for ownership without having to dislodge a competitor		
Optical products are known for ease of use	The current optical product line compliments the after-sales service positioning		
XXX has a high success rate in the medical, auto, and metal workings industries	Overall success rate can be improved by focusing on these three industries		

Equipmont

#### Positioning

XXX China provides precision measuring equipment with a focus on medical, automotive, and metal working industries, and differentiates itself through easy to use products and high levels of after sales service

#### **Tactics Critical to Success**

Organization capacity to provide high levels of after-sales service
After Sales Service incentives
Industry and product focus
Resolution of the vision quality and pricing issues

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#### Precision Tools

Situation	Implication
XXX sales people spend 70-80% of their time with end-users	A focused effort needs to be made with regards to precision tool distribution development
XXX has yet to convert a major precision tool MRO-type distributor	An incentive based on adding new distributors, or a Mitutoyo hire with distributor credibility could accelerate this
Distributors will hesitate to convert until they are confident in XXX's ability to execute on delivery, quality, and brand-building	A plan to fix the fundamentals must be communicated
Distributors will want to convert given the potential for enhanced gross margin	XXX has the ability to convert distributors given the current distributor discount structure

#### Positioning

The precision tool line is less about the positioning of the brand as it is simple brand awareness. Precision tools can follow the equipment positioning, but execution of a different set of tactics is critical to success

#### **Tactics Critical to Success**

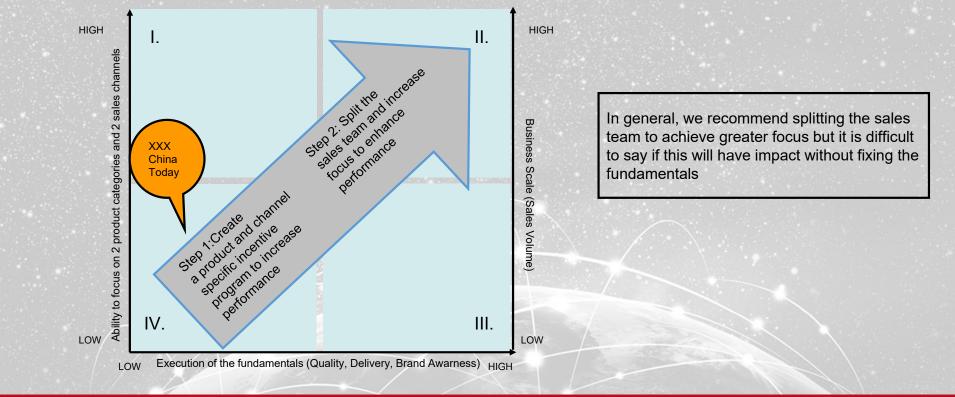
•Organizational focus on distribution development

•Brand awareness campaigns

•Fixing of the fundamentals (quality, delivery)

#### **Recommendations - Sales: Product/Channel Focus**

It is difficult to asses if the relative underperformance is due to the Quality, Delivery and Brand Awarness issues v. the salespersons requirement to focus on 2 distribution channels with 2 product categories.

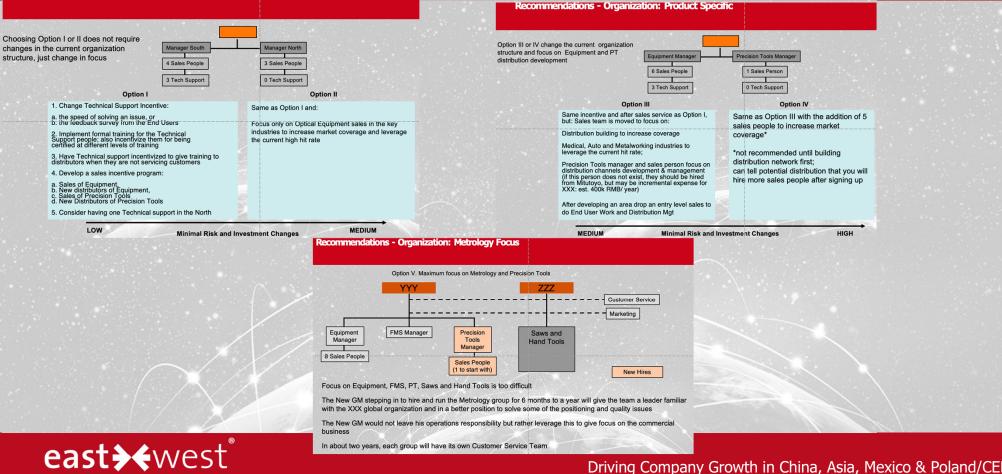




### **Recommendations - Organization**



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## **Recommendations - Sales**

Sales I	Recommended	Changes	(SRC)

SRC I	SRC II	SRC III
Focus Equipment distribution development and End User work on 3 key industries	Change sales time to 20% End User/ 80% Distributor & have incentives based on:	Give the equipment sales people greater technical training
Medical Automotive Metal Working	<ul> <li>a) Equipment sales</li> <li>b) Equipment distribution network building</li> <li>c) Precision tool sales</li> <li>d) Precision tool distribution network building</li> </ul>	<ul> <li>a) Training courses with certificate for each level of achievement</li> <li>b) Remuneration based on training levels passed</li> </ul>
Investment Not Required	Investment Not Required	Investment required for the development of training program

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## **Recommendations - Distribution**

nmendations - Distrib	ution			Recommendations - Distribution	
		nmended Changes (D		Distribution Recommended Changes (D In Step Order of Execution	Step 4
DRC I Sales incentives for distribution network building a) For Equipment b) For Precision Tools	DRC II Leverage distributor margin advantage to convert M1 distributors	DRC III Change hardware discount to be in line with 2nd tier metrology distributors	DRC IV           Give distributors precision tool discounts based on precision tool sales only           Make equipment and bardware declare sub declare	Step 3 Implement a XXX Sales Incentive program for each of the product lines PT and Equipment	Leverage the relative better margins provided to XXX distributors to convert Tier I and Tier II M1 distributors Have a M1 distributor bounty
			hardware dealers sub-dealers when they don't meet precision tool minimum sales requirement This would improve delivery for the new sub-dealers	Also implement an incentive program for the signing of new distributors for each category, PT and Equipment Give distributors Precision Tool discounts based on Precision Tool sales (not combined equipment and PT sales)	
Investment Not Required	Investment Not Required	Investment Not Required	Investment Not Required	Step 1 Change the Saws and Hand Tool discount for Precision Tools to match that of a second Tier Metrology distributor	



## **Recommendations - Breadth of Line, After-Sales Service**

#### Breadth of Line Recommended Changes (BOLRC)

#### **BOL RCI**

Further investigation on whether the apparent shortage in breadth of line is a hindrance to sales growth

#### After Sales Service Recommended Changes (AFS RC)

AFS RCI	AFS RCII	AFS RCIII	AFS RCIV
Incentive program based on: a) The speed of resolution of an issue b) Feedback from end user that had the issue	Give the after sales people greater technical training: a) Training courses with certificate for each level of achievement b) Remuneration based on training levels passed	Incentive to train distributors An altered after sales training course targeting distributors to increase reach of service network	Locate new service people in the field
Investment Not Required	Investment required for the development of training program <make a="" kpi=""></make>	Investment required for the development of training program <make a="" kpi=""></make>	Investment required as business grows



## **Recommendations - Price**

## Price Recommended Changes (PRC)

PRC I	PRC II	
Precision Tools: Adjust current pricing to current pricing strategy, i.e., a slight discount to the competitor	Work with USA to improve equipment margin issue on the AV 300 and decide to either:	
Adjustment may lead to overall increase in gross margin	<ol> <li>Remain uncompetitive</li> <li>Lower price and accept lower margin</li> <li>Re-source components</li> <li>Re-source components and assemble in China</li> </ol>	
Investment Not Required	Investment required depends on option chosen and research of China options needs to be done	
	<make a="" kpi=""></make>	



## **Recommendations - Branding**

## Branding Recommended Changes (BRC)

BRC I	BRC II	BRC III	BRC IV	BRC V
Focus Brand Awareness campaign on industries you are experiencing high hit rates i.e. Medical, Automotive and Metal Working	Develop low cost "Gorilla" awareness campaigns such as the "Technical Seminar" for industrial parks or industry associations	Build a plan to measure brand awareness.	Strengthen brand image through great presence at current shows - Based on feedback from distributor	Create monthly communication to distributors and organization - Created by the China organization for the China organization
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Incremental Expense: \$60k	Incremental Expense: \$100k	Incremental Expense: \$20k	Incremental Expense: \$60k	Incremental Expense: \$10k



## **Recommendations - Delivery**

## **Delivery Recommended Changes (DRC)**

DRC I	DRC II	DRC III	DRC IV
Agreement between SZ and SH on what is OTD, how is it defined	- Map out the process to determine the largest time bottlenecks. Calculate the estimate inventory required if	-Kanban the top 100 – 200 items on shelves that can be picked by hand. Analysis needs to	- Each week review the tops down for late items to find correlations and implement one small
We recommend using actual customer request date.	necessary	confirm the right # of items but this first action will probably increase OTD by 10 to	"Kaizen" each week
Make it a KPI for both Precision Tools and Equipment		20%	$\langle \rangle$
<make a="" kpi=""></make>			<make a="" kpi=""></make>
Investment Not Required	Incremental Inventory: \$150k Decrease in Equipment Inventory may make this number less	Investment Not Required	Investment Not Required



## **Recommendations - Quality**

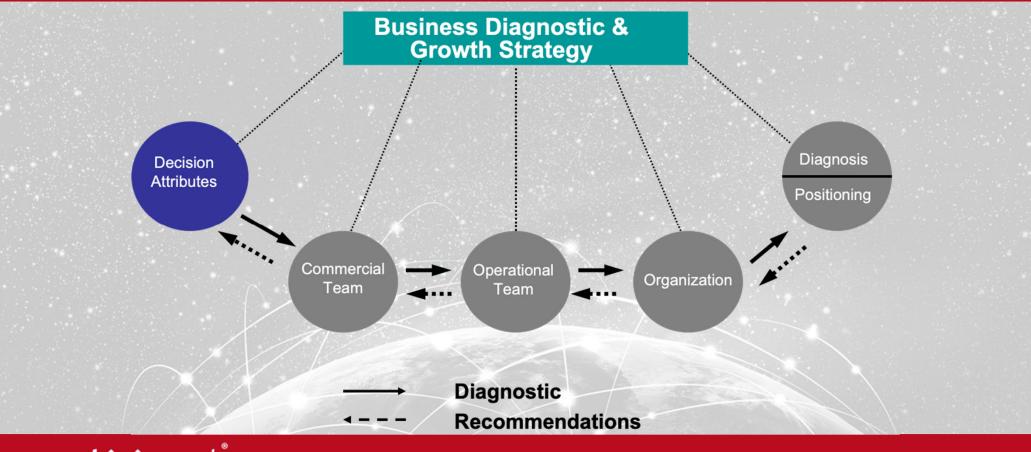
## Quality Recommended Changes (QRC)

QRC I	QRC II	QRC III
-Agreement between SZ and SH on what to measure for Quality	- We recommend measuring both "with abused tools" and "without abused tools." The reason for this is to identify different ways tools are used in China that lead to a difference in perception of a quality issue. The "Electronic Micrometer Ratchet)" is an example of this	-Communicate this in some way to your sales team so they are informed with on-going situations and can communicate with distribution thus narrowing the gap between perception and reality
Investment Not Required	Investment Not Required	Incremental Expense for monthly communication: \$20k



# *Operational, Commercial & Organizatinoal Diagnostic* Methodology

East West Associates Confidential





# Webinar Agenda

## Webinar Agenda

Part 1: Brief Introduction of East West Associates

- Webinar Series
- Introduction of Speakers

Part 2: Why are manufacturers relocating out of China? What are some critical considerations?

Part 3: East West Associates "Diagnosis"

Part 4: **Q&A Discussion** 

Part 5: Follow up



# **Q&A Discussion**

### **Q&A Discussion**

- 1. We see our China operation is making less margin than before, how shall we maintain or increase our profitability?
- 2. Given the projected Trump tariffs, shall we consider relocating the operations from China to other regions?
- 3. We don't travel as much to China, esp. after COVID. How shall we better communicate with China team?
- 4. There are more local competitors in China now and we are losing market share, what's the recommendation?
- 5. We see the turnover rate in China is increasing a lot, our HR team is struggling with this, what is your recommendation?
- 6. We have annual audits from 3rd party every year and all looks good, but there are a few whistle-blowing recently, what shall we do to deal with these?
- Based on assessment of the China operations, we see the company needs to restructure or close some of the operations. What are the processes?
- 8. Where would you recommend us to start for a general diagnosis in our China Operations?
- 9. Would you require our local management and US HQ to spend a lot of time together with you on this Diagnosis process?



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### Part 5: Follow up

- Participants will receive a webinar survey
- Webinar recording & PowerPoint will be provided in follow up email and available on EWA website (<u>www.eastwestassoc.com</u>)



# **Contact Us**

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